

**DR3500****DODGE**

Rear suspension package  
Ensemble pour suspension arrière  
Ensemble para suspensión de trasero

**INSTALLATION INSTRUCTIONS**

- Raise vehicle allowing the axle to hang freely.
- Remove existing bump stop assembly.
- Assemble Aeon rubber spring and bracket as shown in the adjacent diagram.
- Mount Timbren assembly using existing holes & Timbren supplied fasteners.
- Slide Timbren bottom support onto axle allowing bump stop peg to fit through center of bracket.
- Clamp Timbren bottom support to axle using U-bolts & fasteners provided.
- Lower vehicle.

**NOTES:**

Timbren bottom support is used only on vehicles with a bump stop peg. Check that brake line or brake cable locations do not interfere with Timbren bottom assembly.

**INSTRUCTIONS DE MONTAGE**

- Soulever le véhicule de sorte que l'essieu soit dégagé.
- Retirer l'assemblage de la butée de suspension existante.
- Assembler le ressort en caoutchouc Aeon et le support comme il est indiqué dans le schéma adjacent.
- Monter l'assemblage Timbren en utilisant les trous existants et la boulonnerie fournie avec l'assemblage Timbren.
- Faire glisser le support inférieur Timbren sur l'essieu, permettant ainsi à la boudine de la butée de suspension de se placer au centre du support.
- Attacher le support inférieur Timbren à l'essieu en utilisant les boulons en U et la boulonnerie fournie.
- Redescendre le véhicule.

**REMARQUES:**

Utiliser le support inférieur Timbren que sur les véhicules munis d'une boudine de butée de suspension. Vérifier que les emplacements de la conduite de frein et du câble de frein ne nuisent pas à la partie inférieure de l'assemblage Timbren.

Ne pas dépasser le poids nominal sur l'essieu recommandé par le fabricant du véhicule. Vérifier que le ressort AEON® n'a pas d'incidence sur d'autres pièces du véhicule - Le ressort AEON® augmentera son diamètre avec la charge.

**INSTRUCCIONES DE INSTALACIÓN**

- Levante el vehículo dejando que los ejes cuelguen libremente.
- Retire la unidad del tope de suspensión existente.
- Ensamble el resorte de caucho Aeon y la abrazadera como se muestra en el diagrama adyacente.
- Monte la unidad Timbren utilizando los orificios existentes y los elementos de sujeción Timbren provistos.
- Deslice el soporte inferior Timbren sobre el eje dejando que la clavija del tope de suspensión se ajuste en el centro de la abrazadera.
- Sujete con abrazaderas Timbren el soporte inferior al eje utilizando los pernos "U" y los elementos de sujeción provistos.
- Baje el vehículo.

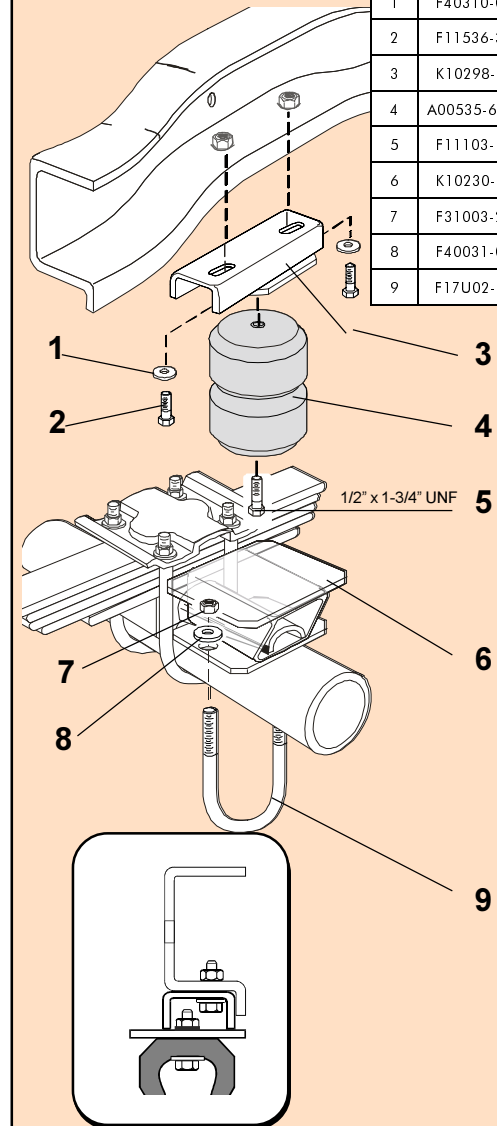
**NOTAS:**

El soporte inferior Timbren se utiliza únicamente en vehículos con clavija de tope de suspensión. Verifique que la ubicación de la tubería de freno o del cable del freno no interfiera con la unidad inferior Timbren.

No exceda la carga nominal en el eje recomendada por el fabricante del vehículo. Compruebe que no haya interferencia entre el resorte AEON® y los otros componentes del vehículo. Bajo carga, el resorte AEON® se ampliará en diámetro.

Ref. = Reference = No. de référence = Núm. de referencia  
Part = Part #. = No. de pièce = Núm. de pieza  
Qty. = Quantity = Quantité = Cantidad

| Ref | Part         | Qty |
|-----|--------------|-----|
| 1   | F40310-020   | 4   |
| 2   | F11536-350   | 4   |
| 3   | K10298-003   | 2   |
| 4   | A00535-65E60 | 2   |
| 5   | F11103-150   | 2   |
| 6   | K10230-003   | 2   |
| 7   | F31003-250   | 4   |
| 8   | F40031-020   | 4   |
| 9   | F17U02-223   | 2   |

**DR3500**

Do not exceed vehicle manufacturer's recommended axle weight rating. Check for AEON® interference with vehicle components - Under load AEON® will "expand" in diameter.

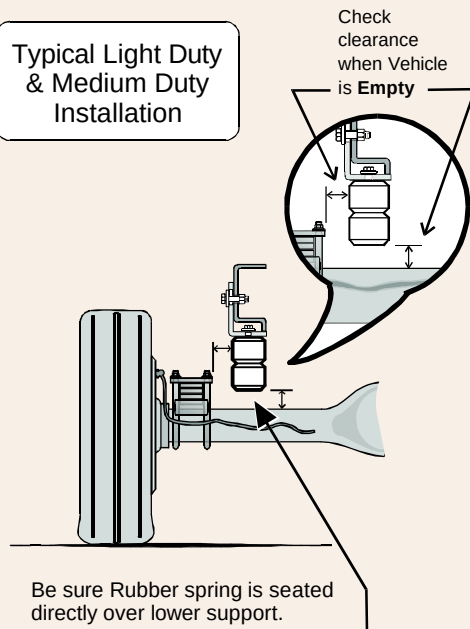


Ride Quality Control

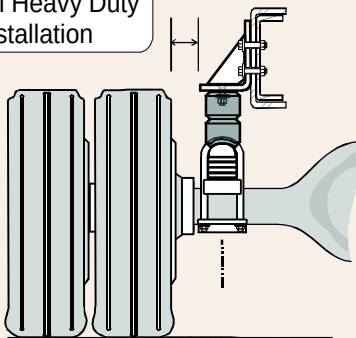
# TIMBREN SES

## Suspension Enhancement Systems

Typical Light Duty & Medium Duty Installation



Typical Heavy Duty Installation



### Clearance Instructions

#### For Light Duty Pickups & Vans

Rear SES kits should have approximately 1" gap between rubber spring and axle for 1/2 and 3/4 tons, and for one ton the gap should be about 1/2" when the vehicle is completely unloaded. A cap or fifth wheel plate will reduce or eliminate this gap.

Front SES kits are usually in contact with the front suspension at all times.

#### For Medium Duty & Heavy Duty Trucks, Trailers, Motor Homes, and more

Medium & Heavy Duty vehicles often have pre-load as outlined in the instruction sheet. (For specific Medium Duty applications with a constant load on the suspension like Rvs, Utility Vans or Cube Vans, the Timbren SES kits are pre-loaded.)

**Check clearances when vehicle is empty...**

### Consider Your Needs..!

Knowing the use of the vehicle will help you to select the right SES kit. For example a one ton truck can be configured as a pick-up, service vehicle or tow truck. Standard capacity or severe service applications are available for many applications.

Knowing that the suspension has been modified or is old and sagging should indicate the need to adjust the ride height to obtain the correct clearance.

This can be done by altering the SES kit (changing rubber spring or bracket) or re-arching the leaf springs to renew the optimum OEM ride height.

## Limited Lifetime Warranty

*TIMBREN SES kits are warranted against defects in material and workmanship, under normal use and service, for the life of the vehicle on which the kit was originally installed. The warranty is not transferable and proof of purchase is required. The warranty is limited to the replacement of the failed part. TIMBREN will not be responsible for any labour or freight charges involved in the replacement of any product. TIMBREN shall be entitled to make its own inspection to determine the validity of the warranty claim. TIMBREN shall not be liable nor warrant the product in the event of alteration, misuse, overload, negligence or damage caused by others.*

If ride is unsatisfactory in any way, please call:

**TIMBREN INDUSTRIES INC.**

**1-800-263-3113**

www.timbren.com  
email: sales@timbren.com